Lexus ES 350 All Weather Mat

CAD provided information

12- Detailed information on installation during POE

- 1) Vehicle ordering process document and production build traveler included
- 2) POE process Carpeted floor mats are standard equipment on Lexus vehicles and placed in the trunk during PPO processing.
 - All weather mats are provided in the trunk of the vehicle when ordered as a PPO. PPO Bulletin 01-157 dated 12/21/2001 included
 - 2) Location of each POE see information provided

PPO Bulletin (Genuine)

Created By: Julian Harvey/TMS/Toyota on 12/20/2001 at 04:13 PM

Category: PPO Quality Assurance Bulletin

To:

VDC_PPO_Bulletin

cc:

Kiyo Inoue/TMS/Toyota@Toyota

CORPORATE ACCESSORY DEPARTMENT

PPO Bulletin Number:

01-157

Date:

12/21/2001

Subject:

Carpeted versus All-Weather Floor Mat Installation

Vehicle:

All Vehicles

Model Year:

2002, 2003

Other:

Accessory:

Floor Mats

Accessory Type:

Genuine

Supplier Brand

lssue/Background: This bulletin is a clarification of PPO Bulletin 01-156 (12/12/01)

PPO Bulletin 01-156 was in response to PQPR Reference Number - 17819 (RTS Number 13752-1.)

TLS is unsure if they are suppose to install All-Weather Floor Mats on top of the existing Carpeted Floor Mats when the unit calls for PDS.

Currently, TLS-Princeton is installing the All-Weather Floor Mats and putting the Carpeted Floor Mats in the back of the Sequoias.

TLS is requesting a procedure for installing Carpeted and All-Weather Floor Mats on PDS vehicles.

This bulletin extends the advice given in PPO Bulletin 01-156 to encompass ALL vehicles - not just Sequioa.

Countermeasure:

TLS "MUST" follow the "All Weather Mat" cautionary notice (molded on the front mats) - "DO NOT

PLACE ON TOP OF EXISTING FLOOR MATS."

TLS should install the Carpeted Floor Mats in ALL vehicles requiring them. If the vehicle also has All-Weather Floor Mats, please place all weather mats in the rear cargo area of the vehicle.

Illustration (if applicable):

Contact:

Kiyo Inoue/310-468-7355

PPO Bulletin Document JMH 5/4/01

Order Process

<u>Dealer & Toyota Region Order / PPO (Post Production Option)</u>

Step 1

Dealer goes into Dealer Pipeline Management System.

Step 2

Adds accessory code to requested vehicle. (Accessory code is a two digit alpha character that correlates to a type of accessory.)

Step 3

Accessory code is added to the Traveler (Traveler is a production Tag with all accessory codes that a vehicle must have)

Step 4

VDC verifies code on Traveler (VDC: Vehicle Distribution Center)

Step 5

VDC installs accessory, our in the case of All Weather Mats the VDC places them in the trunk of the vehicle. Dealer our customer may install mats.

Dealership Order for DIO installs and over counter sales

Step 1

Parts manager places an order on the inventory management system.

Step 2

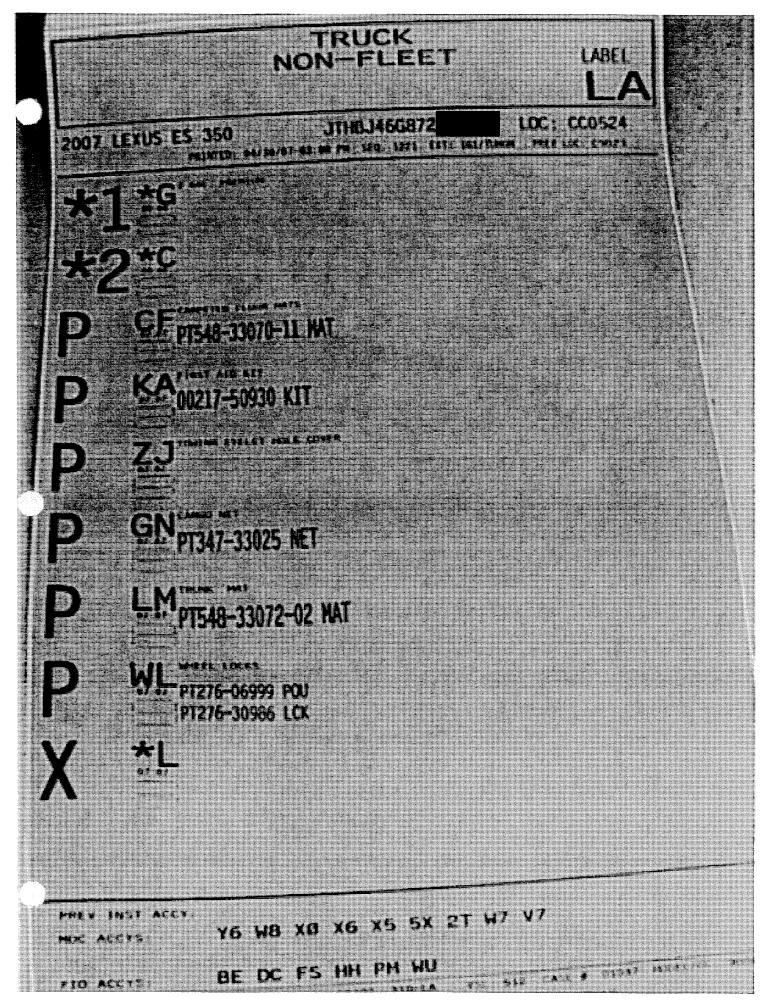
The order is sent to the PDC.

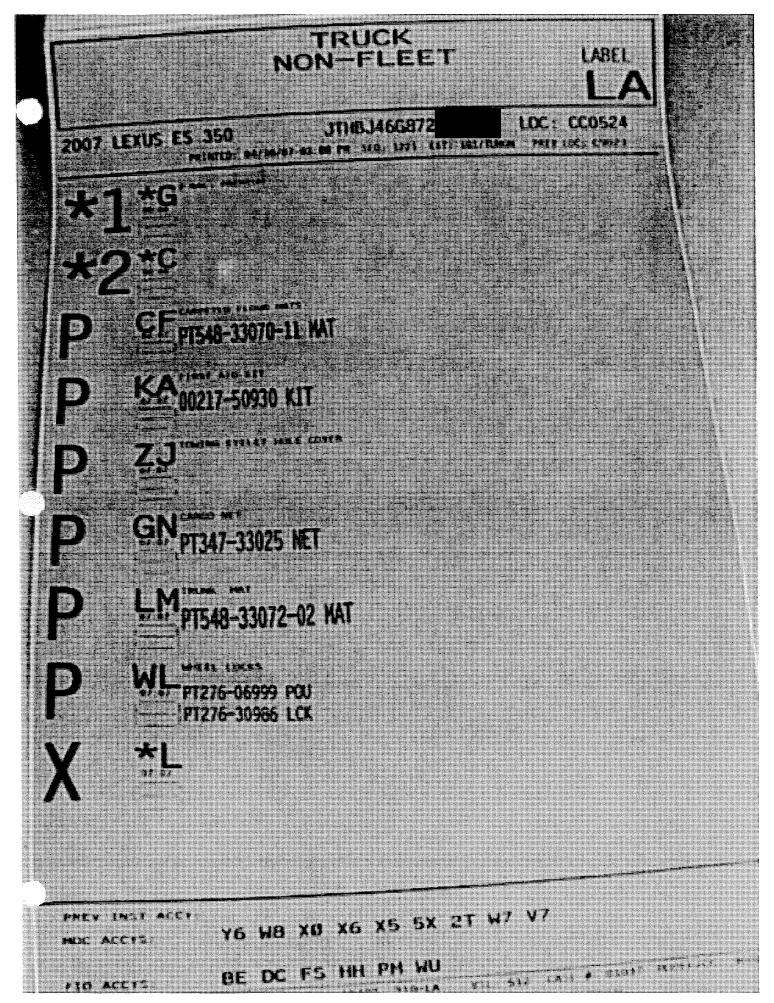
Step 3

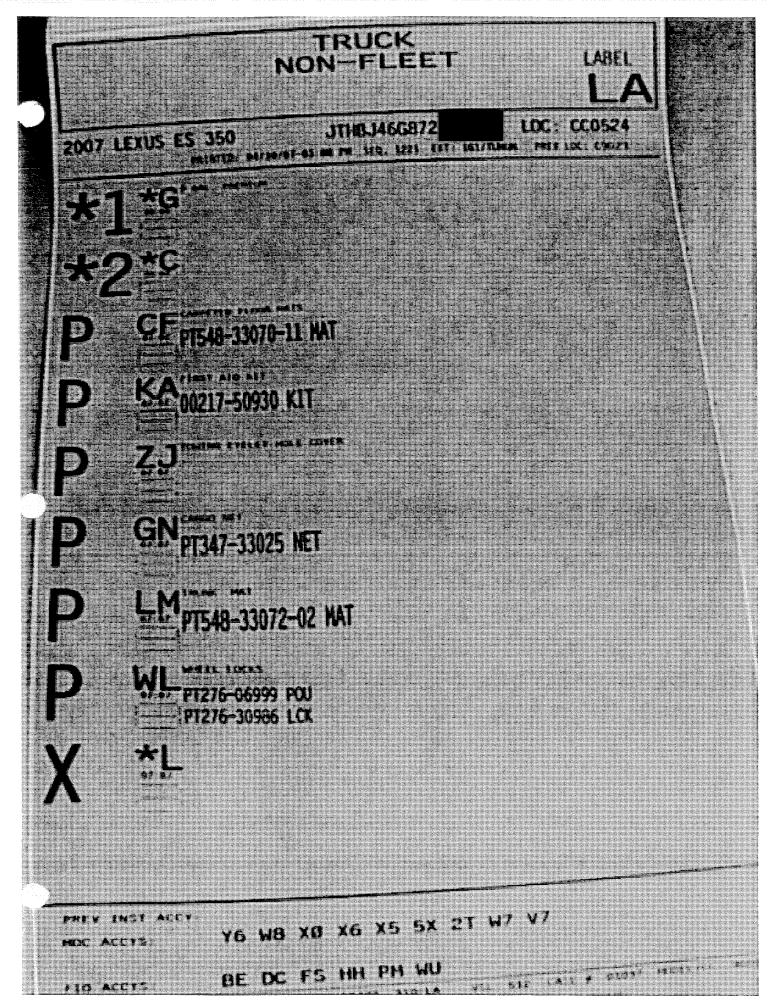
PDC picks the part and ships to requesting Dealership.

Step 5

Dealer or customer may install accessory.







There are four ports that process Lexus vehicles:

TLS Long Beach VDC 785 Edison Avenue Long Beach, CA 90813

TLS Portland 11020 North Lombard Street Portland, OR 97203

TLS Newark 390 East Port Street Port Newark, NJ 07114

VDC SET LLC Southeast Toyota, PO Box 3341 1751 Talleyrand Avenue Jacksonville, FL 32206

All Weather Mats can be ordered PPO or DIO. PPO code is WF and mats are thrown in the trunk if ordered.